

Tuesday, 28/10/2008 2:01:32 PM

User:

Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	RAPPEL INSTALLATION KIT
Job Number :	43009		
Estimate Number :	12260		
P.O. Number :		Part Number :	D205523011
This Issue :	28/10/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	DSI9301 REV A
First Issue :	//	Project Number :	N/A
Previous Run :		Drawing Revision :	A
	Type :	Material :	
	SMALL /MED FAB	Due Date :	04/11/2008
Written By :		Qty:	2
Checked & Approved By :		Um:	Each
Comment :	Est. C 99.08.19 Re-format EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.10.29



Comment: DOCUMENT CONTROL

Photocopy blue file & type labels as per PPP D205-523-011, CHG 002

508/10/29

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D1005	Slide Bar
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Slide Bar

Pick:

Qty Part number Description Batch

1 D1005 Slide bar assembly

9728x126375x1

JS 08/10/29 (X)

4.0	D2224	Rappel Anchor
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Rappel Anchor Assembly

Pick:

Qty Part number Description Batch

1 D2224 Rappel anchor

B40891

JS 08/10/29 (X)

5.0	D2229	Doubler
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Doubler

Pick:

33989

JS 08/10/29 (X)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RAPPEL INSTALLATION KIT

Job Number: 43009

Part Number: D205523011

Job Number:



Seq. #:

Machine Or Operation:

Description :

Qty Part number Description Batch

2 D2229

Doubler

6.0

AN513A

I put this in

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty Part number

Description

Batch

4 AN514A

Bolt

M106106

M108167

SS 08/10/29 (2)

7.0

AN960JD516

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick:

Qty Part number

Description

Batch

8 AN960JD516

Washer

M109059

SS 08/10/29 (2)

8.0

MS21042L5

this one

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Pick:

Qty Part number

Description

Batch

4 MS21042-5

Nut

M108827

SS 08/10/29 (2)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 08/10/29 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Draft

SS 08/10/29 (2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/30

Job Completion



u 08.10.29